

香港電阻製造廠

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HONG KONG RESISTORS MANUFACTORY

(wholly owned by Hong Kong Resistors Manufactory International Ltd.)
AN ISO 9001:2008 CERTIFIED MANUFACTURER

AN OHSAS 18001:2007 MANUFACTURER AN ISO 14001 : 2004 MANUFACTURER

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DATA SHEET

Date: _____

Name of Product : <u>CARBON FILM FIXED RESISTOR -BULK PACKING</u> (<u>SMALL SIZE</u>)

製造 Prepared by	檢驗 Inspected by	審核 Audited by	核准 Authorized by	
客戶	客戶	客戶	客戶	
customer approval	customer approval	customer approval	customer approval	

Spec. No. CFBPS 2015

Sales Executive :_____

Rev. No.: 2015 May.(1)

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PRODUCT: CARBON FILM FIXED RESISTOR TYPE: CF25S/50S/100S/200S/300S/500S

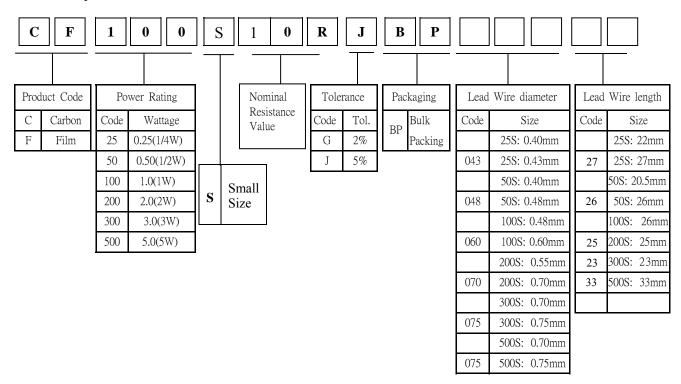
1. APPLICABLE SCOPE:

- 1.1 This specification is for use in CARBON FILM FIXED RESISTORS
- 1.2 Characteristics and specifications are according to those of : $\rm JIS~C~5202$
- 1.3 RoHS and REACH compliant product

2. TYPE

It is composed of description, rated wattage, nominal resistance, tolerance and packaging.

2.1 Make Up:



2.2 Explanation:

Part Number Description

CF 100S 10R J BP Carbon Film Fixed Resistor, 1WS, 10Ω , +/-5% tolerance, bulk packing

Lead Wire diameter: d=0.48mm, Lead Wire length: L=26mm.

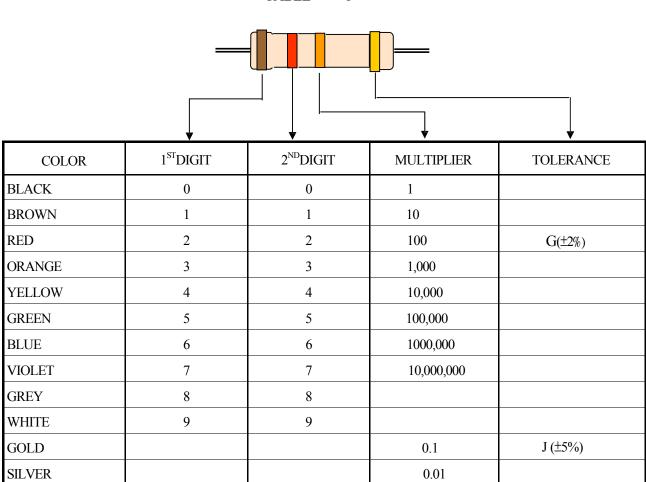
^{*} Remarks: The power rating of 1/8W is coded as 125

PRODUCT: CARBON FILM FIXED RESISTOR TYPE: CF25S/50S/100S/200S/300S/500S

2.3 Color code indication

Fixed resistors of which the nominal resistance value and tolerance are indicated by color codes as per Table 1:

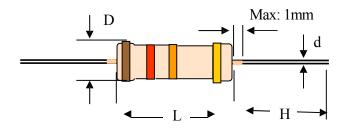
TABLE - 1



PRODUCT: CARBON FILM FIXED RESISTOR TYPE: CF25S/50S/100S/200S/300S/500S

3. DIMENSIONS:

TABLE - 2



Unit: mm

TVDE	ВО	DY	LEAD WIRE		
TYPE	L D		Н	d	
CF25S	3.5 ± 0.5	1.7 ± 0.5	22 (27) ±1	0.40 (0.43) ±0.05	
CF50S	CF50S 6.0 ± 1.0 2.3 ± 0.5		20.5 (26) ±1	$0.40(0.48) \pm 0.05$	
CF100S	9.0 ± 1.0	3.0 ± 0.5	26 ±1	0.48 (0.60) ±0.05	
CF200S	11.0 ± 1.5	4.0 ± 0.5	25 ±1	0.55 (0.70) ±0.05	
CF300S	15.0 ± 1.5	5.0 ± 0.5	23 ±1	0.70 (0.75) ±0.05	
CF500S	17.0 ± 1.5	6.0 ± 0.5	33 ±1	0.70 (0.75) ±0.05	

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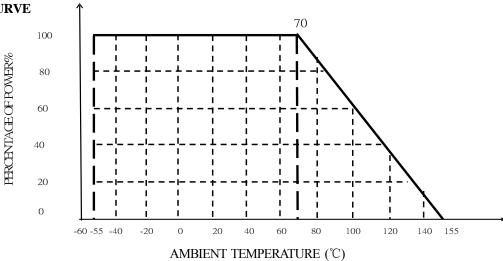
4. SPECIFICATIONS

TABLE - 3

DESCRIPTION	CF125	CF25	CF50	CF100	CF200	CF300
STANDARD RESISTANCE VALUE RANGE	1Ω-4.7ΜΩ	1Ω-4.7ΜΩ	1Ω-4.7ΜΩ	1Ω-4.7ΜΩ	1Ω-4.7ΜΩ	1Ω-4.7ΜΩ
POWER RATING AT 70°C	1/8W	1/4W	1/2W	1W	2W	3W
* MAX WORKING VOLTAGE	200V	250V	350V	500V	500V	500V
* MAX OVERLOAD VOLTAGE	400V	500V	700V	1,000V	1,000V	1,000V
OPERATING TEMPERATURE RANGE	-55°C~+135°C	-55°C~+135°C	-55°C~+135°C	-55°C~+155°C	-55°C~+155°C	-55°C~+155°C
TEMPERATURE COEFFICIENT						
$\leq 10\Omega$ 10Ω - 220 K Ω 230 K Ω - 1 M Ω OVER 1 M Ω	±300PPM 0~ -500PPM 0~ -1,000PPM 0~ -1,500PPM	±300PPM 0~ -500PPM 0~ -1,000PPM 0~ -1,500PPM	±300PPM 0~ -500PPM 0~ -700PPM 0~ -1,000PPM	±300PPM 0~ -400PPM 0~ -600PPM 0~ -1,000PPM	±300PPM 0~ -400PPM 0~ -600PPM 0~ -1,000PPM	±300PPM 0~ -400PPM 0~ -600PPM 0~ -1,000PPM
TEMPERATURE CYCLING	±(1R%+0.05Ω)	±(1R%+0.05Ω)	±(1R%+0.05Ω)	±(1R%+0.05Ω)	±(1R%+0.05Ω)	±(1R%+0.05Ω)
VOLTAGE COEFFICIENT	MAX.50PPM/V	MAX.50PPM/V	MAX.50PPM/V	MAX.50PPM/V	MAX.50PPM/V	MAX.50PPM/V
INSULATION RESISTANCE	MIN.1,000MΩ	MIN.1,000MΩ	MIN.1,000MΩ	MIN.1,000MΩ	MIN.1,000MΩ	MIN.1,000MΩ
HUMIDITY	±3%	±3%	±3%	±3%	±3%	±3%
SHORT-TIME OVERLOAD	±(1R%+0.05Ω)	±(1R%+0.05Ω)	±(1R%+0.05Ω)	±(1R%+0.05Ω)	±(1R%+0.05Ω)	±(1R%+0.05Ω)
SOLDERABILITY	MIN.95% COVERED	MIN.95% COVERED	MIN.95% COVERED	MIN.95% COVERED	MIN.95% COVERED	MIN.95% COVERED
VIBRATION	±(1R%+0.05Ω)	±(1R%+0.05Ω)	±(1R%+0.05Ω)	±(1R%+0.05Ω)	±(1R%+0.05Ω)	±(1R%+0.05Ω)
LOAD LIFE	MAX.±5%	MAX.±5%	MAX.±5%	MAX.±5%	MAX.±5%	MAX.±5%

^{*} The working is calculated based on the resistance value following the formula of V=\(\sqrt{P*R}\) or to its maximum extent as indicated above

5. POWER DERATING CURVE

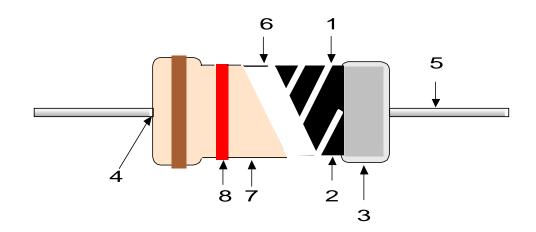


^{*} The overload voltage is calculated based on the resistance value following the formula of $V=2.5 *\sqrt{P*R}$ or to its maximum extent as indicated above

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6. STRUCTURAL DIAGRAM



(1) CORE CERAMIC ROD

(2) RESISTANCE FILM CARBON FILM

(3) TERMINAL TINNED IRON CAP

(4) CONNECTION ELECTRIC WELDING

(5) LEAD WIRE SOLDERED OR TINNED ANNEALED COPPER WIRE

(6) UNDERCOAT ELECTRIC INSULATION VARNISH

(7) FINISHING PAINTING ELECTRIC INSULATION PAINT

(8) INDICATION COLOR CODE INK

TABLE - 4

	MAX. TESTING VOLTAGE				
RATED RESISTANCE VALUE	0.25W	0.5W / 1W / 2W / 3W/5W			
$0.1\Omega \leq R < 10\Omega$	0.3	0.3			
$10\Omega \leq R < 100\Omega$	0.3	1			
$100\Omega \leq R < 1K\Omega$	1	3			
1KΩ≦R<10KΩ	3	10			
10 K $\Omega \leq R < 100$ K Ω	10	30			
100 K $\Omega \le R < 1$ M Ω	30	50			
$1M\Omega \leq R$	50	100			

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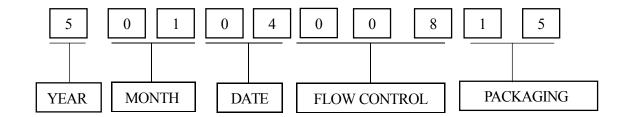
7. CHARACTERISTICS

TABLE - 5

DC RESISTANCE VALUE	TEST METHOD MIL-STD-202 ITEM 303	VOLTAGE AS TABLE -4. TEMPERATURE 25 ±2°C. AQL 0.25%.
VOLTAGE WITHSTAND	TEST METHOD MIL-STD-202 ITEM 301	V-BLOCK METHOD. VOLTAGE AS TABLE -3 ×1.42, 1 MIN. AQL 1%.
SHORT TIME OVERLOAD	TEST METHOD JIS C 5202 ITEM 5.5	RATED VOLTAGE × 2.5 TIMES OR MAX.WORKINGVOLTAGE × 2 TIMES. ABOVE TEST 5 SEC. THE RESISTANCE VALUE CHANGE RATE SHALL BE WITHIN ±(1%R+0.05 Ω).
TERMINAL STRENGTH	TEST METHOD MIL-STD-202 ITEM 211	TENSILE STRENGTH: 1KG TENSIONAL STRENGTH: 180°, 2 CYCLES. BENDING STRENGTH: 0.5KG, 2 TIMES. THE RESISTANCE VALUE CHANGE RATE SHALL BE WITHIN ±(0.5%R+0.05 Ω).
SOLDERABILITY OF TERMINAL	TEST METHOD MIL-STD-202 ITEM 210	260±5°C 10±1SEC. AFTER TESTING, LEAVE FOR 3 HOURS. THE RESISTANCE VALUE CHANGE RATE SHALL BE WITHIN $\pm (1\%R+0.05~\Omega)$.
TEMPERATURE CYCLE	TEST METHOD MIL-STD-202 ITEM 107	LOW SIDE TEMPERATURE: -55°C±3°C 30MIN. ROOM TEMPERATURE: 10-15MIN. HIGH SIDE TEMPERATURE: +125°C±3°C 30MIN. ROOM TEMPERATURE: 10-15MIN. ABOVE TEST 5 CYCLES AFTER LAST CYCLE, LEAVE FOR 1-3 HOURS. THE RESISTANCE VALUE CHANGE RATE SHALL BE WITHIN ±(1%R+0.05 Ω).
VIBRATION WITHSTAND	TEST METHOD MIL-STD-202 ITEM 204	X, Y, Z-EACH DIRECTION 2 HOURS. AMPLITUDE 0.75MM. RANGE: 10HZ ~ 500HZ. THE RESISTANCE VALUE CHANGE RATE SHALL BE WITHIN ±(1%R+0.05 Ω).
LOAD LIFE	TEST METHOD MIL-STD-202 ITEM 108	70°±2°C. 1000 HOURS RATED VOLTAGE (1.5 HOURS ON, 0.5 HOUR OFF). THE RESISTANCE VALUE CHANGE RATE SHALL BE WITHIN \pm (5%R+0.1 Ω).
RESISTANCE TEMPERATURE COEFFICIENT	TEST METHOD MIL-STD-202 ITEM 304	THE RESISTANCE VALUE CHANGE RATE SHALL BE AS TABLE – 3.
LOAD LIFE IN HUMIDITY	TEST METHOD MIL-STD-202 ITEM 103	THE RESISTANCE VALUE CHANGE RATE SHALL BE WITHIN $\pm (5\% R + 0.1 \Omega)$.

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8. LOT NO. (Coding System)



9. PACKING DATA

TYPE PER PACKET		PER BOX PER CARTON	INNER BOX			EXPORT CARTON			
TIFE FER FACKET	PER CARTON		L	W	Н	L	W	Н	
CF25S	1,000PCS	10,000PCS	100,000PCS	/	/	/	305mm	198mm	180mm
CF50S	1,000PCS	10,000PCS	100,000PCS	220mm	138mm	57mm	310mm	295mm	245mm
CF100S	500PCS	5,000PCS	50,000PCS	/	/	/	280mm	280mm	260mm
CF200S	500PCS	4,000PCS	40,000PCS	/	/	/	310mm	295mm	245mm
CF300S	250PCS	2,000PCS	20,000PCS	/	/	/	280mm	280mm	260mm
CF500S	100PCS	1,000PCS	10,000PCS	/	/	/	280mm	280mm	260mm

